



# Led by Your Industry Expert, Marty Key

This class is intended for individuals interested in understanding the elements of the injection molding process. Through hands-on and in-class lessons, students will establish a base knowledge of molding machines, molds, plastic resin and processing. Prior injection molding experience is not required.

## Topics covered in the class:

- **Material -** Examine types of plastic resins, material properties, and proper resin handling techniques
- Machine Controller Review injection molding machine controls, interface, and function.
- **Machine Operations -** Understand basic machine operations.
- **Machine Components -** Evaluate the components and function of an injection molding machine.
  - Mold Inspect components, function, types, and purpose of the mold.
  - **Process -** Understand the purpose and function of each step of an injection molding process.

#### **Process Elements**

- Fill
- Pressure
- Cooling
- De-Molding

### **Basic Instructions of Press Operation**

- Injection Unit
- Mold
- Clamp
- Setting Clamp Tonnage
- Trouble Shooting

# **Injection Molding Elements**

- Materials
- Molding Machine
- Mold
- Auxiliary Equipment