



# Led by Your Industry Expert, Marty Key

This class is intended for individuals interested in understanding the elements of the injection molding process. Through hands-on and in-class lessons, students will establish a base knowledge of molding machines, molds, plastic resin and processing. Prior injection molding experience is not required.

## Topics covered in the class:

**Material -** Examine types of plastic resins, material properties, and proper resin

handling techniques

Machine Controller - Review injection molding machine controls, interface, and function.

**Machine Operations -** Understand basic machine operations.

**Machine Components -** Evaluate the components and function of an injection molding machine.

Mold - Inspect components, function, types, and purpose of the mold.

**Process -** Understand the purpose and function of each step of an injection molding process.

#### **Process Elements**

- Fill
- Pressure
- Cooling
- De-Molding

## **Basic Instructions of Press Operation**

- Injection Unit
- Mold
- Clamp
- Setting Clamp Tonnage
- Trouble Shooting

### **Injection Molding Elements**

- Materials
- Molding Machine
- Mold
- Auxiliary Equipment